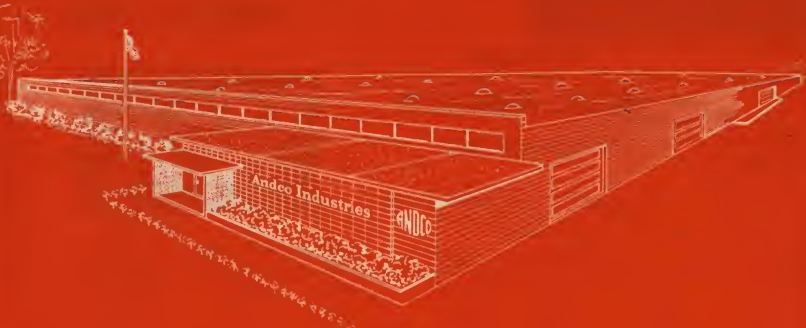


Catalog No. 60-ML-61



OFFICE, FACTORY AND SHOWROOMS

ANDCO INDUSTRIES CORPORATION

620 High Point Road, Greensboro, N. C.

CAST ALUMINUM

CAST BRONZE

WELDED ALUMINUM

STAINLESS STEEL

PORCELAIN ENAMEL

WELDED ALUMINUM PLEXIGLAS FACES

STAINLESS STEEL PLEXIGLAS FACES

WELDED ALUMINUM BACK-LIGHTED

Andco Letters are available to established steel and general contractors through. . .

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REPRESENTATIVE**

Your Andco Representative will be glad to help you solve any letter problem you may have. Write Andco for name of representative near you.

Specify

Andco

architectural

**METAL
LETTERS**

a compact catalog of architectural information

TEMPLE-HOLLINGSWORTH

EMPLOYMENT SERVICE

SNOW LUMBER CO.

ARTHUR A. OLIVER & SON, INC.

SEARS ROEBUCK AND COMPANY

WACHOVIA

THE *Manhattan* SHIRT COMPANY

FIRST NATIONAL TRUST

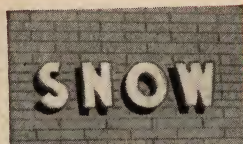


ANDCO...LEADERS IN FINE QUALITY LETTERS

special designs

fabricated letters

unlimited styling



WELDED ALUMINUM

full channel

SOLID WELDED CONSTRUCTION

height	aluminum gauge	2" depth	3" depth	4" depth	6" depth
6"	.091	\$10.20	\$11.65	\$12.30
8"	.091	10.95	12.10	14.30
10"	.091	12.90	14.30	16.45
12"	.091	17.10	18.45	19.75
15"	.091	21.75	23.00	24.70
18"	.091	26.35	27.65	29.60
20"	.091	29.35	30.60	32.80
24"	.091	34.70	36.85	38.75	\$40.00
30"	.091	41.90	44.25	47.95	50.95
36"	.091	48.10	51.40	55.45	60.40
42"	.091	54.95	58.00	67.55	74.55
48"	.091	68.00	72.10	82.25	91.55

WELDED ALUMINUM

with plexiglas faces

SOLID WELDED CONSTRUCTION

height	plexiglass thickness	no. tubes	4" depth	6" depth	8" depth
12"	3/16"	1	\$34.50	\$35.85	\$37.00
15"	3/16"	1	44.65	46.25	47.85
18"	3/16"	1	57.95	59.95	61.80
20"	3/16"	1	61.60	67.25	69.65
24"	3/16"	1	75.40	78.95	82.85
30"	3/16"	1	100.80	106.35	108.00
36"	3/16"	1	118.00	124.10	127.90
24"	3/16"	2	83.80	88.05	90.55
30"	3/16"	2	112.25	116.65	119.45
36"	3/16"	2	132.00	136.50	140.55
42"	3/16"	2	169.80	173.25
48"	3/16"	2	202.70	206.75



STAINLESS STEEL

full channel

CONTINUOUS SOLDERED CONSTRUCTION

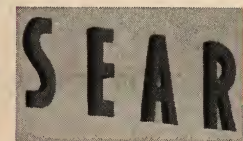
height	metal gauge	2" depth	3" depth	4" depth	6" depth
6"	20	\$11.55	\$12.10	\$12.70	\$13.85
8"	20	13.30	15.00	16.15	19.65
10"	20	16.15	19.05	20.20	23.65
12"	20	19.05	21.35	23.65	28.85
14"	20	21.95	25.41	27.15	31.75
15"	20	24.25	26.55	30.05	34.65
16"	20	25.40	30.05	32.35	36.95
18"	20	28.90	34.65	36.40	41.60
20"	20	33.50	36.40	37.55	46.20
24"	20	42.75	46.20	49.65	57.75
30"	20	55.45	60.05	63.50	71.60
36"	20	67.00	73.90	80.75	87.80
48"	20	92.40	101.65	109.70	127.05

STAINLESS STEEL

with plexiglas faces

CONTINUOUS SOLDERED CONSTRUCTION

height	plexiglass thickness	no. tubes	4" depth	6" depth	8" depth
12"	3/16"	1	\$41.00	\$44.50	\$51.45
15"	3/16"	1	54.20	59.15	67.85
18"	3/16"	1	64.05	72.20	89.50
21"	3/16"	1	75.35	82.25	99.60
24"	3/16"	1	91.45	100.50	117.80
30"	3/16"	1	123.25	137.15	157.90
36"	3/16"	1	148.10	165.40	189.70
18"	3/16"	2	71.80	82.05	97.30
21"	3/16"	2	84.90	91.80	109.15
24"	3/16"	2	101.85	110.90	128.20
30"	3/16"	2	136.30	150.15	170.95
36"	3/16"	2	163.70	181.00	205.25
42"	3/16"	2	191.15	208.45	236.20



PORCELAIN ENAMEL

full channel

SPOT WELDED CONSTRUCTION

height	metal gauge	up to 3" depth one color	4 to 6" depth one color	8" depth	10" depth
8"	18	\$16.20	\$21.36
12"	18	19.80	23.50
16"	18	23.50	27.25
18"	18	25.80	29.50
20"	18	28.80	32.40
24"	18	32.88	37.20	\$41.80
30"	16	40.30	45.35	50.20
36"	16	50.40	54.95	60.90
42"	16	58.55	63.10	69.25
48"	16	68.65	73.20	80.10	\$100.40
54"	16	84.60	90.00	98.40	120.10
60"	16	102.00	108.00	120.15	144.90

WELDED ALUMINUM

back-lighted

SOLID WELDED CONSTRUCTION

height	aluminum gauge	no. tubes	3" depth	4" depth	5" depth
12"	.091	1	\$26.20	\$27.55	\$29.00
15"	.091	1	33.15	34.15	36.25
18"	.091	1	39.70	41.10	43.15
20"	.091	1	42.90	45.25	49.75
24"	.091	1	50.35	52.35	52.70
30"	.091	1	59.00	62.85	66.70
36"	.091	1	69.40	73.65	77.90
42"	.091	1	81.25	84.40	93.90
48"	.091	1	97.60	101.90	112.60
54"	.091	2	135.40	140.90	153.30
60"	.091	2	155.75	163.70	177.15
72"	.091	2	211.75	222.20	242.90

FABRICATED LETTERS (NON-ILLUMINATED)

MOUNTING DETAILS } See on page 4
SPECIFICATIONS }

STYLES

Letters are priced on similar styles, as futura, gothic, kabal, broadway and symmetric. Special styles and designs may be had at additional cost.

MATERIALS & FINISHES

WELDED ALUMINUM letters are fabricated from .091 (11 gauge) thick high grade of sheet aluminum, solid welded construction, baked enamel or satin aluminized finish.

STAINLESS STEEL letters are fabricated from 20 gauge, type 302, 18-8 alloy, soldered construction, No. 4 polish finish.

PORCELAIN ENAMEL letters are fabricated from 16 & 18 gauge enameling steel, spot welded construction, porcelain enamel finish.

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EXTRAS

Connected script, spurred and back enclosures of respective material—add 20%.
4" x 4" Conduit boxes Stainless Steel 6.00 per ft.

Welded Aluminum 4.00 per ft.

Furnish and mount letters to extruded aluminum channel \$2.00 per foot.

Satin Aluminized Aluminum—add 25%

NO CHARGE

Necessary rust-proof hardware for normal installation, crated f.o.b. Greensboro, N. C.

FABRICATED LETTERS (ILLUMINATED)

MOUNTING DETAILS } See page 4.
SPECIFICATIONS }

Prices on illuminated letters include necessary neon, normal power factor 30 MA transformers, insulators and 7,500 volt high tension wiring.

STYLES, MATERIALS, FINISHES AND EXTRAS.

Same as non-illuminated letters.

selected stock patterns—flat faced

cast letters

aluminum and bronze

6f

An

height	average width	stroke width	depth	baked enamel	satin aluminite	satin or oxidized bronze
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KABEL STYLE NO. 122

ABCDEFGHIJKLMN
OPQRSTUVWXYZ &

4"	2 3/4"	3/4"	3/8"	\$3.10	\$3.70	\$3.95
5"	3 1/2"	7/8"	1/2"	3.65	4.20	4.75
6"	4"	1"	1/2"	4.15	4.70	5.50
8"	5"	1 1/4"	3/8"	5.85	6.65	7.50
10"	7"	1 1/2"	3/4"	7.20	8.00	11.00
12"	8"	1 11/16"	3/4"	9.60	10.70	12.75
14"	9"	1 3/8"	7/8"	11.50	13.00	16.00
16"	11"	2 1/4"	1"	13.75	15.75	19.00
18"	12"	2 7/16"	1 1/8"	16.70	18.70	24.50
20"	14"	2 3/4"	1 1/8"	20.45	22.45	31.50

BROADWAY STYLE NO. 222

ABCDEFGHIJKLMN
OPQRSSTUVWXYZ &

4"	3 1/2"	1"-1 1/2"	1/2"	\$3.30	\$3.80	\$5.00
5"	4 1/2"	1"-7/16"	1/2"	4.00	4.50	6.00
6"	5 1/2"	1 3/4"-3/8"	3/8"	4.90	5.40	7.00
8"	8"	2 1/16"-3/4"	3/8"	6.00	6.75	9.00
10"	10"	3 1/16"-7/8"	3/4"	7.60	8.35	11.00
12"	12"	3 3/8"-1"	3/4"	10.00	11.00	14.00
16"	14"	3 7/8"-1 1/2"	1"	16.00	17.50	22.00
18"	16"	3 1/2"-1 13/16"	1"	20.00	22.00
20"	16 1/2"	3 3/8"-1 1/8"	1 1/2"	26.00	28.00

ARCHITECTURAL STYLE NO. 333 (prismatic face)

ABCDEFGHIJKLMN
OPQRSTUVWXYZ &

4"	4"	3/8"-3/8"	3/8"	\$4.00	\$4.50	\$6.50
6"	5 1/2"	7/8"-1/2"	3/8"	5.90	6.50	7.50
8"	7 1/2"	1 1/8"-3/8"	3/4"	7.90	8.80	10.50
10"	9 1/2"	1 3/8"-7/8"	3/4"	10.25	11.20	12.75
12"	11 1/2"	1 1/2"-3/4"	3/8"	12.25	13.25	18.50
16"	15"	2 1/4"-1"	1"	18.00	19.50	26.00
18"	17 1/8"	2 3/8"-1 1/4"	1"	21.00	24.00	32.00
20"	18 1/4"	2 3/4"-1 1/2"	1"	27.00	31.00	45.00
24"	21 1/2"	2 7/8"-1 1/8"	1"	38.00	43.00	60.00

FUTURA STYLE NO. 444

ABCDEFGHIJKLMN
OPQRSTUVWXYZ &

GOTHIC STYLE NO. 445

ABCDEFGHIJKLMN
OPQRSTUVWXYZ &

4"	3 1/4"	3/4"	1/2"	\$3.40	\$3.90	\$5.00
5"	4"	1"	3/4"	4.00	4.50	7.00
6"	5"	1 1/8"	1"	5.75	6.25	10.00
8"	6 1/2"	1 3/4"	1 1/4"	7.00	7.55	12.00
10"	8 1/2"	2"	1 1/2"	9.00	9.75	15.00
12"	10"	2 1/8"	2"	13.10	14.10	25.00
14"	11 1/2"	2 1/2"	2"	15.50	17.00
16"	13"	3"	2 7/16"	19.60	21.60
18"	15"	3 1/2"	2 1/2"	23.00	25.00
24"	19 3/4"	5"	3"	34.00	38.00

CAST ALUMINUM & BRONZE

MOUNTING DETAILS } See on page 4
SPECIFICATIONS

STYLES

As shown herein are selected stock patterns most widely used by the architectural trade.

MATERIALS AND FINISHES

SATIN ALUMILITED letters are cast of No. 214 Alcoa Aluminum, faces are finished by continuous belt grinding and sides filed and ground smooth. Letters are then aluminited.

BAKED ENAMEL letters are cast of No. 43 aluminum, faces and edges ground smooth,

height	average width	stroke width	depth	baked enamel	satin aluminite	satin or oxidized bronze
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RIBBON STYLE NO. 555

ABCDEFGHIJKLMN
OPQRSTUVWXYZ &

2"	1 1/2"	3/16"	1/2"	\$2.30	\$2.60	\$3.30
3"	2"	1/4"	3/16"	2.70	3.10	4.00
4"	3 1/8"	1/4"	3/4"	3.40	4.10	5.00
5"	4 1/4"	1/4"	3/4"	4.00	4.60	6.00
6"	4 1/2"	5/16"	7/8"	4.60	5.20	7.50
8"	5 1/8"	3/8"	1"	6.00	6.60	9.50
10"	7 1/8"	3/8"	1 1/16"	7.40	8.00	11.50
12"	8 1/2"	7/16"	1 1/2"	9.00	10.00	16.00
14"	10"	1/2"	1 3/16"	14.50	15.50
16"	12"	5/16"	2 1/4"	19.50	21.00

DEEP RIBBON STYLE NO. 556

ABCDEFGHIJKLMN
OPQRSTUVWXYZ &

3"	2"	3/16"	1"	\$3.25	\$3.75	\$4.50
4"	2 3/4"	3/8"	1 1/8"	4.80	5.30	7.00
5"	3 3/8"	7/16"	1 1/16"	6.00	6.60	9.00
6"	4 1/8"	7/16"	1 1/2"	7.00	7.60	10.00
8"	5 1/8"	1/2"	1 3/16"	8.00	9.00	13.00
10"	7"	1 7/32"	2 1/8"	9.40	10.70	15.00
12"	8"	3/4"	2 7/32"	12.25	13.50	22.00
15"	10 1/2"	1 1/16"	2 3/4"	18.00	20.50
18"	13"	3/4"	3"	26.00	30.00

SYMMETRIC STYLE NO. 666

ABCDEFGHIJKLMN
OPQRSTUVWXYZ

6"	4"	1"	3/4"	\$5.40	\$6.00	\$9.00
8"	6"	1 1/4"	1"	6.20	6.90	11.50
10"	7"	1 1/2"	1 1/4"	7.55	8.55	14.00
12"	8"	1 3/4"	2"	11.45	12.75	20.00
14"	10"	2"	2"	13.35	15.00	25.00
16"	12"	2 1/8"	2 1/4"	16.75	18.75
18"	12"	2"	2 1/4"	19.00	22.00
18"	13"	2 1/2"	2 1/4"	21.00	24.00

EMPIRE STYLE NO. 777

ABCDEFGHIJKLMN
OPQRSTUVWXYZ &

ELOQUENT STYLE NO. 778

ABCDEFGHIJKLMN
OPQRSTUVWXYZ &

6"	1 3/8"	1/4"	1 1/2"	\$6.30	\$7.80	\$12.80
8"	1 7/8"	3/16"	1 3/4"	8.10	10.10	15.00
10"	2 1/4"	3/8"	2"	10.20	12.70	18.50
12"	2 3/8"	7/16"	2 1/4"	13.40	15.90	22.00
14"	2 3/4"	1/2"	2 1/2"	16.00	19.00	28.60

Letters are then etched and degreased to receive coats of aluminum Chromite primer and two coats of enameling paint baked on at 325° F.

OXIDIZED STATUARY BRONZE letters are cast of fine alloy (85% copper, 5% lead, 5% tin, 5% zinc) and oxidized to a statuary color and given a coat of exterior clean lacquer to protect the color.

ADDITIONAL FINISHES

Prices on request, Brite Aluminited Aluminum and Brite Satin Bronze.

EXTRAS

Furnish and mount letters to extruded aluminum channel, \$2.00 per foot.

NO CHARGE

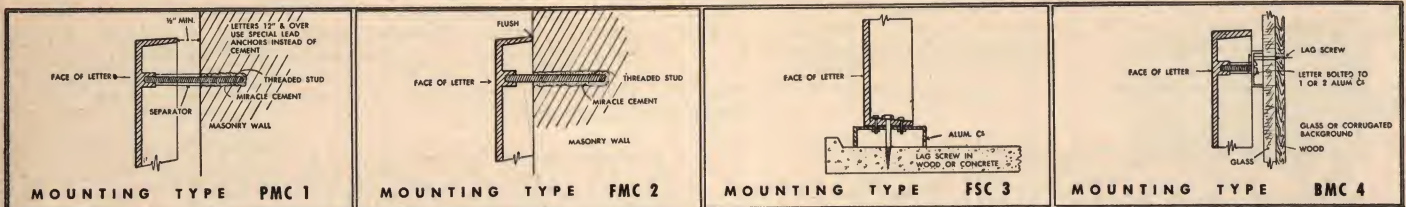
Necessary rust-proof hardware for normal installation, crated F.O.B. Greensboro, N. C.

For Mounting Details & Specifications turn to Page 4

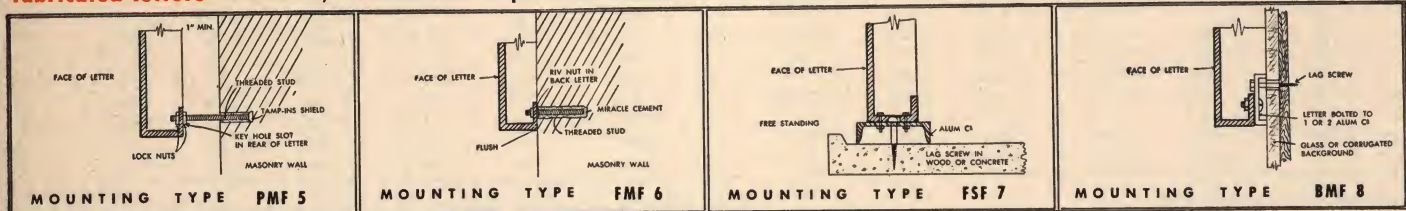
mounting details

non-illuminated

cast letters—aluminum & bronze



fabricated letters—aluminum, stainless steel & porcelain enamel



specifications

cast letters

Cast *aluminum* letters shall be as manufactured by ANDCO PRODUCTS, 4620 High Point Road, Greensboro, N.C.

The letters shall be manufacturers No. 666, *symmetric* style, 12" high, 1 3/4" stroke, and 2" depth.

All letters to be cast of #214 aluminum, faces shall be finished by continuous belt grinding and sides filed and ground smooth. Letters shall receive *satin *aluminum* finish and erected by WALL mounting type PMC No. 1 in strict accordance of manufacturers instructions.

fabricated letters

Fabricated *aluminum* letters shall be as manufactured by ANDCO PRODUCTS, 4620 High Point Road, Greensboro, N. C.

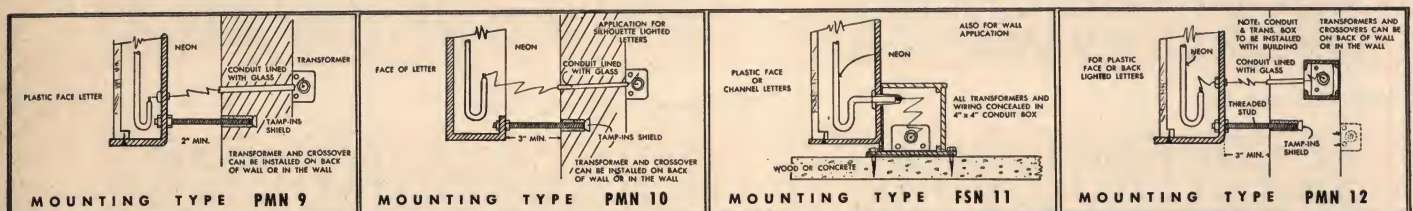
The letters shall be of design shown on drawing, fabricated from 11 gauge *enameling steel*.

The letters shall be 18" high, 3" stroke, and 4" depth. *sheet aluminum* letters shall be *solid welded* construction, finish by continuous belt grinding and sides filed and ground smooth. Letters shall receive *baked on enamel* finish and erected by WALL mounting type PMF No. 5 in strict accordance of manufacturers instructions.

letter manufacturer shall submit 5 detail drawings for architect approval before fabrication. Manufacturer shall furnish the contractor with full size mounting details for positioning mounting hardware, one ANDCO INSTALLATION KIT with necessary cement, anchors, star drill and other hardware for a complete installation.

mounting details

illuminated plastic face and backlighted letters—aluminum, stainless steel & porcelain enamel



specifications

Fabricated *welded sheet aluminum* letters shall be as manufactured by Andco Products, 4620 High Point Road, Greensboro, N. C.

The letters shall be of design shown on drawings, fabricated from .091 thickness *sheet aluminum*.

The letters shall be 24" high, 3" stroke, and 4" depth. *Sheet Aluminum* letters shall be *solid welded* construction, finish by continuous belt grinding and sides filed and ground smooth. Letters shall have 3/16" thick *plexiglas* faces and illuminated by 2 tube of 15 mm neon. Letters shall receive *baked enamel* finish and erected by WALL mounting type PMN No. 12 in strict accordance of manufacturers instructions.

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